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The effect of mass transfer on Kelvin–Helmholtz instability at the gas–liquid interface of a sonic reacting and non-reacting gas jet submerged in a liquid

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Abstract—The theory of Kelvin–Helmholtz instability is employed to analyze the instability phenomena of non-reacting and reacting stratified gas flows injected sonically into a liquid. The effect of the mass transfer at the gas–liquid interface on the instability is investigated. It is shown that the mass transfer affects the pressure perturbation which acts to transfer energy from the gas phase to the liquid layer through its evaporating and condensing behavior, its wave-drag and lift components, against forces due to surface tension and liquid viscosity. The dimensionless wave frequency, amplification, and wavelength at the maximum instability are presented as a function of a dimensionless surface tension/viscous parameter and a blowing parameter due to the interfacial mass transfer. The interfacial evaporation is found to enhance the instability while the interfacial condensation is to reduce the instability. The results provide the theoretical explanation of the reported dynamic and instability behavior found in the reacting jet of a HCl gas submerged in the ammonia aqueous solution. Finally, an application to the prediction of the break-off plume length observed in submerged reacting jets is presented and the results are compared to experimental data of the HCl(g)–NH₃(aq) system.

1. INTRODUCTION

SUBMERGED turbulent reacting jets are of interest in a number of applications. In stored chemical energy propulsion systems for underwater applications, a gaseous sulfur hexafluoride gas is injected at a choked speed into a liquid lithium bath in a reactor [1–5]. The reaction forms a complex submerged turbulent jet and releases relatively high heat of reaction as a heat source to power a Rankine cycle for underwater propulsion. Similarly, submerged reacting jets are widely used in the basic oxygen steel making process [6] and in steam generator safety analyses (steam jets submerged in liquid sodium) of liquid metal-cooled reactors [7], etc.

In these applications, the opaqueness of the liquid metals and their container makes flow visualization of the submerged reacting jets difficult. Recently, Cho et al. [8] have circumvented the experimental difficulty by selecting an optically transparent pair of reactants, namely, by injecting a HCl gas (oxidant) at a choked speed into an aqueous ammonia solution (fuel). In a series of experiments by varying the underexpansion ratio and the concentration of ammonia (fuel) in the solution, their experiments revealed an unexpected and unexplained phenomenon in submerged reacting jets, namely, instability occurred when ammonia was present in the solution. In fact the instability was so severe that plume break-off occurred periodically near the orifice exit and the bath pressure experienced large periodic fluctuations as well. This instability is of concern as in any propulsion system, but has not been investigated analytically.

Several investigators have studied both experimentally and analytically the Kelvin-Helmholtz instability of the gas-liquid interface. Chang and Russel [9] analyzed the case where a subsonic and a supersonic gas jet flowed through a plane of liquid. Nachtsheim [10] examined the three-dimensional disturbance of a shear flow in which a thin liquid film was exposed to a supersonic gas stream with wave fronts obliqued to the external stream. Nayfeh and Saric [11] analyzed a compressible gas stream flowing over a liquid under the influence of a body force directed outward from or toward the liquid. Craik [12] examined both experimentally and analytically the instability of thin liquid films exposed to an incompressible air stream. Chawla [13] analyzed the case where a subsonic or a sonic gas jet is flowing through a liquid, under the action of pressure perturbation, liquid viscosity, and surface tension. Chawla [14] also developed a simple model for the rate of entrainment of the liquid in accordance to the knowledge of Kelvin-Helmholtz instability of the interfacial wave. None of them has considered the instability of a gasliquid interface with mass transfer and is applicable to the present submerged reacting jet, such as the reacting hydrochloride-aqueous ammonia system in which a periodic or cyclic plume behavior was found. The present analysis explores the theoretical background in understanding the Kelvin-Helmholtz instability of a liquid-vapor interface with mass transfer

NOMENCLATURE			
a	radius of gas jet	Greek	symbols
A	nondimensional empirical constant	χ	complex angular frequency
B	driving force	α _r	time amplification factor [s ⁻¹]
С	sonic velocity at any local point in	α_i	angular frequency [s ⁻¹]
	the jet	γ	specific heat ratio
C_0	dimensionless empirical constant	η	radial displacement of gas-liquid interface
C_{L}	an empirical constant		from mean radius of the jet
$C_{\rm p}$	dimensionless pressure coefficient	η_{o}	amplitude of displacement at the orifice
D	enthalpy empirical constant	к	wave number, $2\pi/\hat{\lambda}$
h	enthalpy	λ	wavelength [m]
l	$l_r - i l_i$	μ	dynamic viscosity of liquid
L_0	break-off length of the gas stream	ρ	density
m_i	mass fraction of <i>i</i> species	σ	surface tension
M_i	molecular weight of <i>i</i> species	ϕ_{g}	velocity potential
'n	evaporation or condensation flux	ϕ	dimensionless perturbation potential
P_{\pm}	viscosity parameter	ψ	stream function
P_2	fictitious diffusion parameter	ω	wave velocity vs orifice gas velocity.
Р	pressure		
r	radial coordinate	Superscripts	
t	time	0	stagnation quantity
Т	temperature	*	dimensionless quantity.
$U_{\rm g}$	velocity of the gas at the orifice		
V_1^{-}	blowing velocity at interface	Subscripts	
V_{x}	axial velocity of gas jet	f	liquid
V_r	radial velocity of gas jet	g	gas
$V_{\rm f}$	liquid velocity at/normal to interface	m	maximum instability
V_{g}	gas velocity at/normal to interface.	0	orifice.

(blowing velocity) across the interface. Solution of Kelvin–Helmholtz instability analysis is then used, as an application, to determine the break-off distance of submerged reacting jets and the results of the prediction are compared to the reported data of HCl(g)– $NH_3(aq)$ jets [8].

2. GOVERNING EQUATIONS FOR THE REACTING GAS JETS

Figure 1 illustrates a submerging sonic gas jet in an infinite mass of liquid with a uniform axial velocity of $U_{\rm e}$, namely the sonic velocity at the nozzle throat. Similar to the prior works (e.g. [13]), the gas jet is assumed without loss of generality to have a mean radius equal to the orifice radius, a. Furthermore, the gas is treated as an ideal frictionless fluid and the short wave approximation, which reduces the problem of two-dimensional axisymmetric jet to that of twodimensional planar jet, is employed. However, a mass suction or blowing at the jet's gas-liquid interface is considered to simulate a reaction between the gas and the surrounding reactive fluid. The suction and blowing can also simulate respectively condensation and evaporation processes at the interface. In view of the above assumptions, if the flow field is assumed free from shock waves of finite strength and body

forces, the gas flow can be considered an isentropic flow, and the flow field can be considered by the potential flow theory. The hydrodynamic equations governing the gas motion in an axisymmetric coordinate system are

$$\frac{\partial \rho}{\partial t} + \rho \left[\frac{1}{r} \frac{\partial (rV_r)}{\partial r} + \frac{\partial V_x}{\partial x} \right] + V_x \frac{\partial \rho}{\partial x} + V_r \frac{\partial \rho}{\partial r} = 0 \quad (1)$$

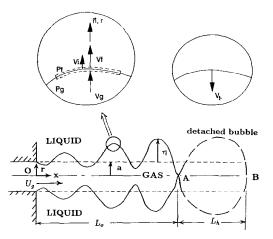


FIG. 1. Schematic diagram of reacting gas jet submerged in liquid—linearized treatment in the analysis.

$$\frac{\partial V_x}{\partial t} + V_x \frac{\partial V_x}{\partial x} + V_r \frac{\partial V_x}{\partial r} = -\frac{1}{\rho} \frac{\partial P}{\partial x}$$
(2)

and

$$\frac{\partial V_r}{\partial t} + V_x \frac{\partial V_r}{\partial x} + V_r \frac{\partial V_r}{\partial r} = -\frac{1}{\rho} \frac{\partial P}{\partial r}.$$
 (3)

Using the sound speed and the velocity potential equations

$$\frac{\mathrm{d}P}{\mathrm{d}\rho} = c^2 \tag{4}$$

$$V_{x} = \frac{\partial \phi_{g}}{\partial x} + U_{g}; \quad V_{r} = \frac{\partial \phi_{g}}{\partial r}$$
(5)

in equations (1)-(3) yields the nonlinear wave equation,

$$\frac{\partial^{2} \phi_{g}}{\partial t^{2}} + 2 \frac{\partial \phi_{g}}{\partial x} \frac{\partial^{2} \phi_{g}}{\partial x \partial t} + 2 \frac{\partial \phi_{g}}{\partial r} \frac{\partial^{2} \phi_{g}}{\partial r \partial t} + \left(\frac{\partial \phi_{g}}{\partial x}\right)^{2} \left(\frac{\partial^{2} \phi_{g}}{\partial x^{2}}\right) + 2 \frac{\partial \phi_{g}}{\partial x} \frac{\partial \phi_{g}}{\partial r} \frac{\partial^{2} \phi_{g}}{\partial r \partial x} + \left(\frac{\partial \phi_{g}}{\partial r}\right)^{2} \frac{\partial^{2} \phi_{g}}{\partial r^{2}} = c^{2} \left(\frac{\partial^{2} \phi_{g}}{\partial x^{2}} + \frac{\partial^{2} \phi_{g}}{\partial r^{2}} + \frac{1}{r} \frac{\partial \phi_{g}}{\partial r}\right). \quad (6)$$

To solve the above nonlinear equation, a local sonic velocity of the gas jet must be determined initially. Multiplying equations (6) and (7) by dx and dr, respectively, adding the resulting equation and expressing in terms of ϕ_{g} yield

$$d\left(\frac{\partial \phi_g}{\partial t}\right) + \frac{1}{2}d\left(\frac{\partial \phi_g}{\partial x}\right)^2 + \frac{1}{2}d\left(\frac{\partial \phi_g}{\partial r}\right)^2 = -\frac{1}{\rho}dP$$

For an isentropic flow along a streamline,

$$T \,\mathrm{d}S = 0 = \mathrm{d}h - \frac{1}{\rho} \,\mathrm{d}P.$$

Eliminating the pressure between the above two equations, integrating from a stagnation point ($h_o = C_p T_o + U_g^2/2$) to a downstream point ($h = C_p T$) and using $C_p T = c^2/(\gamma - 1)$ yield the local sonic velocity of the gas jet,

$$c^{2} = (\gamma - 1) \left[\frac{1}{2} U_{g}^{2} + \frac{c_{o}^{2}}{\gamma - 1} - \frac{\partial \phi_{g}}{\partial t} - \frac{1}{2} \left(\frac{\partial \phi_{g}}{\partial r} \right)^{2} - \frac{1}{2} \left(\frac{\partial \phi_{g}}{\partial r} \right)^{2} \right]$$
(7)

where c_0 is the sonic velocity at the orifice and γ is the ratio of specific heats.

It is worth noting here that the governing equations (6)-(7) for the gas jet are general and applicable to all regimes of the two-dimensional axisymmetric compressible potential flow. Without considering the expansion or contraction motion of the gas boundary due to the vaporization or condensation between the jet gas and the surrounding reactive liquid, the fol-

lowing kinematic boundary condition at the gasliquid interface, i, must be satisfied,

$$\left(\frac{\partial \phi_{g}}{\partial r}\right)_{i} = \frac{\mathrm{d}\eta}{\mathrm{d}t} = \frac{\partial \eta}{\partial t} + \frac{\partial \eta}{\partial x} \frac{\mathrm{d}x}{\mathrm{d}t}$$
(8)

where η is the displacement of the gas-liquid interface from the mean jet radius (see Fig. 1). For non-reacting evaporating or condensing fluids, a blowing velocity (see V_1 in Fig. 1) into the gas side relative to the interface velocity $(-V_1 = V_{g,r} - V_{i,r})$ is introduced such that equation (8) becomes

$$V_{g,r} = \left(\frac{\partial \phi_g}{\partial r}\right)_{i} = -V_{i} + \frac{\partial \eta}{\partial t} + \frac{\partial \eta}{\partial x} \frac{\mathrm{d}x}{\mathrm{d}t}$$
(9)

where a positive value of V_1 represents evaporation while a negative value means condensation. For reacting flows, the equivalent blowing velocity is properly estimated as shown later.

3. LINEARIZATION OF EQUATIONS OF MOTION FOR THE GAS PHASE

The gas phase velocity potential, ϕ_g , is expressed in terms of a dimensionless perturbation potential ϕ as

$$\phi_{g}(r, x, t) = U_{g}x - aV_{1}\ln r + \varepsilon_{\phi}U_{g}\lambda\phi(y^{*}, x^{*}, t^{*}) \quad (10)$$

where the term, $aV_1 \ln r$, describes the contribution due to the presence of evaporation at the gas-liquid interface. For a planar flow, $aV_1 \ln r$ is replaced by V_1r . The dimensionless variables are defined as

The dimensionless variables are defined as

$$x^* = \frac{x}{\lambda}, \quad y^* = \frac{(a-r)\delta}{a}$$
$$t^* = w^* \left(\frac{tU_g}{\lambda}\right) = \frac{tU_g}{\lambda} \frac{|\alpha|\lambda}{2\pi U_g}, \quad \eta^*(x^*, t^*) = \frac{\eta(x, t)}{\varepsilon a}$$

where λ is the disturbance wavelength, and α is the complex angular frequency of the interfacial wave. As presented by Chawla [13], the dimensionless parameters ε_{ϕ} , ε , ω^* , and δ are to be defined in a given neighborhood in such a way that ϕ , η^* , and their derivatives with respect to any of the dimensionless independent variables are of the order of unity. By differentiating equation (10) with respect to x, r, and t, respectively, the axial and radial velocities are

$$\frac{\partial \phi_{g}}{\partial x} = U_{g}(1 + \varepsilon_{\phi} \phi_{x^{*}}) \tag{11}$$

$$\frac{\partial \phi_{g}}{\partial r} = -\frac{\delta}{\delta - y^{*}} V_{1} - \varepsilon_{\phi} U_{g} \frac{\lambda \delta}{a} \phi_{y^{*}}.$$
 (12)

Similarly, the sound velocity given by equation (7) can be expressed as

$$c^{2} = \frac{U_{g}^{2}}{M_{o}^{2}} - (\gamma - 1)U_{g}^{2} \left[\frac{1}{2} \left(\frac{a}{r} \right)^{2} \frac{V_{1}^{2}}{U_{g}^{2}} + \varepsilon_{\phi} \left(\omega^{*} \phi_{t^{\star}} + \frac{a}{r} \frac{V_{1}}{U_{g}} \frac{\delta \lambda}{a} \phi_{y^{\star}} + \phi_{x^{\star}} \right) \right] - (\gamma - 1)U_{g}^{2} \frac{1}{2} \varepsilon_{\phi}^{2} \left[\phi_{x^{\star}}^{2} + \left(\frac{\lambda \delta}{a} \right)^{2} \phi_{y^{\star}}^{2} \right].$$
(13)

where $M_o = U_g/c_o$ and ϕ_{x^*} is the derivative of ϕ with respect to x^* , etc.

Pressure distributions are quoted in terms of the nondimensional pressure coefficient C_p . Since the flow through an expansion wave is, as suggested earlier, isentropic, the use of the isentropic pressure and temperature relations and the sound velocity of equation (13) yields

$$C_{p} = \frac{P_{g} - P_{o}}{0.5P_{g}U_{g}^{2}} = \frac{2}{\gamma M_{o}^{2}} \left\{ \left[1 - (\gamma - 1)M_{o}^{2} \left(\frac{1}{2} \left(\frac{a}{r} \right)^{2} \frac{V_{i}^{2}}{U_{g}^{2}} \right. \right. \right. \\ \left. + \varepsilon_{\phi} \omega^{*} \phi_{i^{*}} + \varepsilon_{\phi} \phi_{x^{*}} + \frac{aV_{i}}{rU_{g}} \frac{\delta\lambda}{a} \phi_{y^{*}} \varepsilon_{\phi} + \frac{1}{2} \varepsilon_{\phi}^{2} \phi_{x^{*}}^{2} \right. \\ \left. + \frac{1}{2} \varepsilon_{\phi}^{2} \left(\frac{\lambda\delta}{a} \right)^{2} \phi_{y^{*}}^{2} \right) \right]^{\gamma/(\gamma - 1)} - 1 \right\}.$$
(14)

Finally, upon the substitution of the velocity potential equation (10) and the sound velocity equations (13) into the wave equations (6) yields readily

$$\begin{split} & \left(\frac{M_{o}}{\delta}\right)^{2} \left(\frac{\omega^{*}a}{\lambda}\right)^{2} \phi_{i^{*}i^{*}} + 2\left(\frac{M_{o}}{\delta}\right)^{2} \omega^{*} \left(\frac{a}{\lambda}\right)^{2} \phi_{x^{*}i^{*}} \\ & + 2\left(\frac{M_{o}}{\delta}\right)^{2} \omega^{*} \left(\frac{a}{\lambda}\right)^{2} \varepsilon_{\phi} \phi_{x^{*}} \phi_{x^{*}i^{*}} + 2M_{o}^{2} \omega^{*} \frac{a}{\lambda} \\ & \times \frac{1}{\delta - y^{*}} \frac{V_{i}}{U_{g}} \phi_{y^{*}i^{*}} + 2M_{o}^{2} \omega^{*} \frac{a}{\lambda} \left(\varepsilon_{\phi} \frac{\lambda}{a} \phi_{y^{*}}\right) \phi_{y^{*}i^{*}} \\ & + \frac{M^{2}}{\delta^{2}} \left(\frac{a}{\lambda}\right)^{2} \varepsilon_{\phi}^{2} \phi_{x^{*}}^{2} \phi_{x^{*}x^{*}} + 2M_{o}^{2} \omega^{*} \frac{a}{\lambda} \left(\frac{1}{\delta - y^{*}} \frac{V_{i}}{U_{g}} + \frac{M_{o}^{2}}{\lambda} \left(\frac{1}{\delta - y^{*}} \frac{V_{i}}{U_{g}} + \frac{\lambda_{o}^{2}}{\lambda} \frac{a}{\lambda}\right) \phi_{x^{*}y^{*}} \\ & + \varepsilon_{\phi} \phi_{x^{*}} \frac{1}{\delta - y^{*}} \frac{V_{i}}{U_{g}} + \varepsilon_{\phi} \frac{\lambda}{a} \phi_{y^{*}} + \varepsilon_{\phi}^{2} \phi_{x^{*}} \frac{\lambda}{a} \phi_{y^{*}}\right) \phi_{x^{*}y^{*}} \\ & + \frac{M_{o}^{2}}{\delta^{2} \varepsilon_{\phi}} \frac{a^{2}}{\lambda} \left[\frac{\delta^{2}}{(\delta - y^{*})^{2}} \frac{V_{i}^{2}}{U_{g}} \frac{\delta^{2}}{(\delta - y^{*})^{2}} \frac{V_{i}}{u_{g}} \right] \varepsilon_{\phi} \frac{\delta^{2}}{\lambda} \phi_{y^{*}y^{*}} \right] \\ & + 2 \left(\frac{\delta}{\delta - y^{*}} \frac{V_{i}}{U_{g}} \right) \left(\frac{\delta^{2}}{(\delta - y^{*})^{2}} \frac{V_{i}}{aU_{g}} \right) \varepsilon_{\phi} \frac{\delta\lambda}{a} \phi_{y^{*}} \right] + \frac{M_{o}^{2}}{\delta^{2} \varepsilon_{\phi}} \frac{a^{2}}{\lambda} \\ & \times \left[\frac{\delta^{2}}{(\delta - y^{*})^{2}} \frac{V_{i}^{2}}{U_{g}^{2}} \varepsilon_{\phi} \frac{\delta^{2}}{\lambda^{2}} \phi_{y^{*}y^{*}} \right] + \frac{M_{o}^{2}}{\delta^{2} \varepsilon_{\phi}} \frac{a^{2}}{\lambda} \\ & \times \left[2 \frac{\delta}{\delta - y^{*}} \frac{V_{i}}{U_{g}} \varepsilon_{\phi} \frac{\delta\lambda}{a} \phi_{y^{*}} \varepsilon_{\phi} \frac{\delta^{2}\lambda}{a^{2}} \phi_{y^{*}y^{*}} + \varepsilon_{\phi}^{2} \left(\frac{\delta\lambda}{a} \right)^{2} \right] \right] \end{array}$$

$$\times \phi_{x}^{2} \cdot \varepsilon_{\phi} \frac{\delta^{2} \lambda}{a^{2}} \phi_{y^{*}y^{*}} \bigg] = \frac{1}{\varepsilon_{\phi}} \frac{a^{2}}{\lambda} \frac{M_{o}^{2}}{\delta^{2}} (\gamma - 1)$$

$$\times \bigg[\frac{1}{M_{o}^{2}} \bigg(\frac{\varepsilon_{\phi}}{\lambda} \phi_{x^{*}x^{*}} + \varepsilon_{\phi} \frac{\delta^{2} \lambda}{a^{2}} \phi_{y^{*}y^{*}} - \varepsilon_{\phi} \frac{\delta^{2} \lambda}{a^{2} (\delta - y^{*})} \phi_{y^{*}} \bigg) \bigg]$$

$$- \frac{1}{\varepsilon_{\phi}} \frac{a^{2}}{\lambda} \frac{M_{o}^{2}}{\delta^{2}} (\gamma - 1) \bigg[\frac{\delta^{2}}{2(\delta - y^{*})^{2}} \frac{V_{1}^{2}}{U_{g}^{2}}$$

$$+ \varepsilon_{\phi} \bigg(\omega^{*} \phi_{i^{*}} + \phi_{x^{*}} + \frac{\delta}{\delta - y^{*}} \frac{V_{1}}{U_{g}} \varepsilon_{\phi} \frac{\delta \lambda}{a} \phi_{y^{*}} \bigg) \bigg]$$

$$- \frac{1}{\varepsilon_{\phi}} \frac{a^{2}}{\lambda} \frac{M_{o}^{2}}{\delta^{2}} (\gamma - 1) \bigg[\frac{1}{2} \varepsilon_{\phi}^{2} \bigg(\phi_{x^{*}}^{2} + \frac{\delta^{2} \lambda^{2}}{a^{2}} \phi_{y^{*}}^{2} \bigg) \bigg]$$

$$\times \bigg(\frac{\varepsilon_{\phi}}{\lambda} \phi_{x^{*}x^{*}} + \varepsilon_{\phi} \frac{\delta^{2} \lambda}{a^{2}} \phi_{y^{*}y^{*}} - \varepsilon_{\phi} \frac{\delta^{2} \lambda}{a^{2} (\delta - y^{*})} \phi_{y^{*}} \bigg).$$

$$(15)$$

The theory of small perturbation requires that the deviations of the velocity components and the pressure from the reference conditions be small. As a result, from equations (11)-(14), we obtain the following conditions:

$$\varepsilon_{\phi} \ll 1, \quad \varepsilon_{\phi} \frac{\delta \lambda}{a} \ll 1, \quad \varepsilon_{\phi} M_{o}^{2} \ll 1$$

 $\varepsilon_{\phi} M_{o}^{2} \omega^{*} \ll 1, \quad \left(\varepsilon_{\phi} M_{o} \frac{\delta \lambda}{a}\right) \ll 1.$ (16)

In the subsequent analysis, two practical cases are of physical relevance to the present problem of concerns.

The first case under consideration is that wave velocity $|\alpha|\lambda/2\pi$ is much less than the gas velocity U_e ,

$$\omega^* = O(\varepsilon_p) = \frac{|\alpha|\lambda}{2\pi U_g} \ll 1.$$
(17)

Applying the conditions specified by equation (16) and the sonic flow condition, $M_0 \approx 1$, into equation (15) results in

$$\phi_{y^*y^*} - \frac{1}{\delta - y^*} \phi_{y^*} = (\gamma + 1) \phi_{x^*} \phi_{x^*x^*} + 2 \frac{\omega^*}{\varepsilon_{\phi}} \phi_{x^*t^*} + \frac{2}{\varepsilon_{\phi}} \frac{1}{\delta - y^*} \frac{V_1}{U_g} \phi_{x^*y^*}.$$
 (18)

If a linearized solution to the nonlinear equations of motion for the gas phase is desired for short waves, i.e. for $\lambda/a \ll 1$, we expand ϕ_g in a power series in λ/a . From equation (10), it implies $\varepsilon_{\phi} = \lambda/a$. Similar to Chawla [13], by setting $1/\delta^2(a/\lambda)^2\varepsilon_{\phi} = 1$ and using $\varepsilon_{\phi} = \lambda/a$, the expression of δ is found as $\delta = (a/\lambda)^{1/2}$. Thus, when $\lambda/a \ll 1$, we obtain $\delta \gg 1$ and equation (18) is simplified to

$$\phi_{y^*y^*} = (\gamma + 1)\phi_{x^*}\phi_{x^*x^*} + 2\frac{\omega^*}{\varepsilon_{\phi}}\phi_{x^{*}x^*}.$$
 (19)

However, if $\omega^* \gg \varepsilon_{\phi}$ but $\omega^* \ll 1$ (case 1), and by setting $M_{\circ} = 1$ and $\omega^*/\delta^2 = (a/\lambda)^2 = 1$, equation (15) can be simplified into

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$$\phi_{y^*y^*} = 2\phi_{x^*t^*}.$$
 (20)

It is noted here that equations (19), (20) are given for two-dimensional planar flow since the condition $\delta \gg 1$ has been used in the simplification.

As to the kinematic boundary condition for the gas jet given by equation (9), after substituting the radial velocity by equation (12) and expressing η in terms of $\eta^* \equiv \eta/\epsilon a$, it yields

$$-\frac{a}{r}V_{1}\frac{\lambda}{aU_{g}}-\varepsilon_{\phi}\delta\left(\frac{\lambda}{a}\right)^{2}\phi_{y^{*}}=-V_{1}\frac{\lambda}{aU_{g}}+\varepsilon(\omega^{*}\eta_{r^{*}}^{*}+\eta_{x^{*}}^{*}(1+\varepsilon_{\phi}\phi_{x^{*}})).$$
 (21)

For two-dimensional planar flow approximation, $a \approx r$, and applying the first condition of equation (16) (small perturbation theory), the condition given by equation (17), and the fact that $\delta \varepsilon_{\phi}(\lambda/a^2) = \varepsilon$ for case 1 [13], the above is simplified to

$$-\phi_{v^*} = \eta_{x^*}^*. \tag{22}$$

As to C_p , the term $(a/r)(V_1/U_g)\varepsilon_{\phi}(\delta\lambda/a)\phi_{y^*}$ in equation (14) cannot be neglected for it is greater than the second order small quantity. We have acknowledged that, for case 1 of the present discussion, $\omega^* \ll 1$, $V_1/U_g \ll 1$, $\varepsilon_{\phi} \ll 1$, and $(\delta\lambda/a)^2 \approx 1/\varepsilon_{\phi}$. As a result of these inequalities, we can conclude that $\varepsilon_{\phi}^3 \ll 1$ and $\varepsilon_{\phi}^2 \ll 1$. Then the pressure-coefficient is simplified to

$$C_{p} = \frac{2}{\gamma M_{o}^{2}} \left\{ \left[1 - (\gamma - 1) M_{o}^{2} \varepsilon_{\phi} \right] \times \left(\phi_{x^{*}} + \frac{a V_{1} \delta \lambda \phi_{y^{*}}}{r U_{g} a} \right) \right]^{\gamma/(\gamma - 1)} - 1 \right\}.$$

Binomial series expansion and a neglect of terms of smaller order yields an even simpler expression,

$$C_{\rm p} = -2\varepsilon_{\phi} \left(\phi_{x^*} + \frac{V_{\rm i}}{U_{\rm g}} \left(\frac{\delta \lambda}{a} \right) \phi_{y^*} \right). \tag{23}$$

The above analysis has indicated that the transient component of gas motion dominates over other terms in equation (18), and, as a result, the governing equation (20) becomes linear, and the boundary conditions and pressure coefficient have simplified to equations (22) and (23) respectively.

Case 2 deals with the situation where the wave velocity is of the same order of magnitude as the gas velocity,

$$\omega^* = \frac{|\alpha|\hat{\lambda}}{2\pi} \frac{1}{U_g} = O(1).$$
 (24)

Similarly, under the short wave approximation as well as using the small perturbation theory and the sonic flow condition, equation (15) is simplified to

$$\phi_{y^*y^*} = \omega^* \phi_{i^*t^*} + 2\phi_{x^*t^*} \tag{25}$$

where, similar to Chawla [13], the choice of

 $(\omega^*/\delta^2)(a/\lambda)^2 = 1$ was made. Also, the boundary condition given by equation (9) becomes

$$-\phi_{v^*} = \omega^* \eta_{v^*}^* + \eta_{x^*}^* \tag{26}$$

and the pressure coefficient C_p given by equation (14) becomes

$$C_{\rm p} = -2\varepsilon_{\phi}(\omega^{*}\phi_{i^{*}} + \phi_{x^{*}}) - 2\varepsilon_{\phi}\frac{a}{r}\frac{V_{\rm t}}{U_{\rm g}}\left(\frac{\delta\lambda}{a}\right)\phi_{y^{*}}.$$
 (27)

Since governing equations (25)–(27) of case 2 embrace the governing equations (20), (22), and (23) of case 1 under the more general condition of $\omega^* = O(1)$, the same short wave approximation and the same theory of small perturbation, we therefore use only equations (25)–(27). After transforming equations (25)–(26) into dimensional forms for a planar gas flow $(a \approx r)$, they yield

$$\frac{\partial^2 \phi_{\rm g}}{\partial r^2} - \frac{2}{U_{\rm g}} \frac{\partial^2 \phi_{\rm g}}{\partial t \, \partial x} - \frac{1}{U_{\rm g}^2} \frac{\partial^2 \phi_{\rm g}}{\partial t^2} = 0 \qquad (28)$$

$$\frac{\partial \phi_g}{\partial r} = -V_1 + \frac{\partial \eta}{\partial t} + U_g \frac{\partial \eta}{\partial x}$$
 at $r = a.$ (29)

The downstream pressure in the gas jet can be obtained from equation (27) by noting that $P_o = \rho_g U_g^2/\gamma$,

$$P_{g} = \frac{\gamma + 1}{\gamma} \rho_{g} U_{g}^{2} - \rho_{g} \left(\frac{\partial \phi_{g}}{\partial t} + U_{g} \frac{\partial \phi_{g}}{\partial x} \right) + \rho_{g} V_{1}^{2} + \rho_{g} V_{1} \frac{\partial \phi_{g}}{\partial r}.$$
 (30)

4. GOVERNING EQUATIONS FOR THE LIQUID PHASE

The linearized equations of the motion of liquid consistent with the short-wave approximation are

$$\frac{\partial U}{\partial x} + \frac{\partial V}{\partial r} = 0 \tag{31}$$

$$\frac{\partial U}{\partial t} = -\frac{1}{\rho} \frac{\partial P}{\partial x} + \nu \left(\frac{\partial^2 U}{\partial x^2} + \frac{\partial^2 U}{\partial r^2} \right)$$
(32)

and

$$\frac{\partial V}{\partial r} = -\frac{1}{\rho} \frac{\partial P}{\partial r} + v \left(\frac{\partial^2 V}{\partial x^2} + \frac{\partial^2 V}{\partial r^2} \right)$$
(33)

where U and V are the axial and the radial components of the induced motion of liquid, respectively. P is the pressure at any point in the liquid state, v is the kinematic viscosity of the liquid, and ρ is the liquid's density.

The linearized kinematic boundary condition at the gas-liquid interface (on the liquid side) is

$$V = -\frac{\rho_{\text{vap}}}{\rho_{\text{f}}} V_{1} + \frac{\partial \eta}{\partial t} \quad \text{at} \quad r = a.$$
(34)

In addition, the following dynamic boundary con-

ditions must also be satisfied by the solution: (a) continuity of tangential stress at the interface

$$\mu \left(\frac{\partial U}{\partial r} + \frac{\partial V}{\partial x} \right) = 0 \tag{35}$$

and (b) continuity of normal stress at the gas-liquid interface.

The momentum balance of a control volume containing an evaporating interface moving with a velocity V_i as shown in Fig. 1 yields

$$\dot{m}_{\rm evap}(V_{\rm g} - V_{\rm f}) + (P_{\rm g} - P_{\rm f}) + 2\mu \frac{\partial V_{\rm f,r}}{\partial r} = \frac{\sigma}{a} - \sigma \frac{\partial^2 \eta}{\partial x^2}$$
(36)

where the evaporation rate,

$$\dot{m}_{\rm evap} = \rho_{\rm g}(V_{\rm g} + V_{\rm i}) = \rho_{\rm f}(V_{\rm f} + V_{\rm i}).$$
 (37)

Now, let us define a stream function $\psi(r, x, t)$ that will help us later in the analysis of wave propagation. The stream function is defined in such a way that the continuity equation (31) is satisfied.

To simplify equations (31)–(33), a stream function $\psi(r, x, t)$

$$U = \frac{\partial \psi}{\partial r}; \quad V = -\frac{\partial \psi}{\partial x}$$
(38)

is introduced into equations (32), (33) to yield

$$\left(\nabla^2 - \frac{1}{\nu} \frac{\partial}{\partial t}\right) \nabla^2 \psi = 0.$$
 (39)

Since $(\nabla^2 - (1/\nu) \partial/\partial t)$ and ∇^2 commute, the function ψ can be separated into two parts :

$$\nabla^2 \psi_1 = 0 \tag{40}$$

$$\left(\nabla^2 - \frac{1}{\nu} \frac{\partial}{\partial t}\right) \psi_2 = 0 \tag{41}$$

such that the general solution of equation (39) is given

$$\psi = \psi_1 + \psi_2 \tag{42}$$

and equations (32), (33) are simplified to

$$\frac{1}{\rho}\frac{\partial P}{\partial x} = -\frac{\partial}{\partial t}\left(\frac{\partial \psi_1}{\partial r}\right)$$
(43)

$$\frac{1}{\rho} \frac{\partial P}{\partial r} = \frac{\partial}{\partial r} \left(\frac{\partial \psi_1}{\partial x} \right). \tag{44}$$

5. SOLUTIONS OF FLOW EQUATIONS

In the linearized stability analysis, the motion of the gas-liquid interface can be described in the following manner :

$$\eta(x,t) = \eta_0 e^{i\kappa x + \alpha t} \tag{45}$$

where η_0 is the initial amplitude, κ is the wavenumber, and α is the vector sum of time amplification factor (α_r) and the angular frequency of the disturbance (α_i) . As a consequence, the solution of the gas flow of equation (28), which satisfies the boundary condition of equation (29) under the planar approximation, is

$$\phi_{g}(r, x, t) = U_{g}x - V_{I}r + (\alpha + i\kappa U_{g})\frac{\sin(K_{c}r)}{K_{c}\cos(K_{c}a)}\eta(x, t)$$
(46)

where

$$K_{\rm c}^2 = -\kappa^2 \left(\frac{2i\alpha}{U_{\rm g}\kappa} + \left(\frac{\alpha}{U_{\rm g}\kappa} \right)^2 \right). \tag{47}$$

The solutions of the liquid motion equations (40), (41), which vanish at infinity and also satisfy the boundary conditions equations (34), (35) at the gas-liquid interface, are

$$\psi_{\perp} = V_{\perp} x - \frac{i\alpha(l^2 + \kappa^2)}{\kappa(\kappa^2 - l^2)} \eta e^{-\kappa(r-\alpha)}$$
(48)

and

$$\psi_{2} = \frac{2i\alpha\kappa}{\kappa^{2} - l^{2}} \eta e^{-l(r-a)}$$
(49)

where a is the orifice radius, v is the kinematic viscosity, and

$$l^2 = \kappa^2 + \frac{\alpha}{\nu}.$$
 (50)

By substituting equation (48) and equations (43), (44) and then integrating, the pressure in the liquid phase is obtained as

$$P_{\rm f} = C - \rho \alpha^2 \frac{\kappa^2 + l^2}{\kappa (\kappa^2 - l^2)} \eta \, \mathrm{e}^{-\kappa (r-\alpha)}$$

where C is an integration constant and is evaluated by applying the condition equation (36) at x = 0where the disturbance originates and the deviation of η of the gas-liquid interface is zero. By noting that from equation (46), at the location where the disturbance originates, namely at x = 0, we have

$$P_{\rm g} = P_{\rm o}$$
 (orifice condition) $= \frac{1}{\gamma} \rho_{\rm g} U_{\rm g}^2$

and

$$\frac{\partial \mathbf{V}_{\mathsf{f}} \cdot \mathbf{r}}{\partial r} = 0.$$

The solution to the pressure in the liquid phase, equations (43), (44), is found as

$$P_{\rm f} = \frac{1}{\gamma} \rho_{\rm g} U_{\rm g}^2 - \frac{\sigma}{a} + \dot{m}_{\rm evap} (V_{\rm g} - V_{\rm f}) - \rho \alpha^2 \frac{(l^2 + \kappa^2)}{\kappa (\kappa^2 - l^2)} \eta(x, t).$$
(51)

Substituting equation (46) into equation (30) yields

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$$P_{g} = \frac{1}{\gamma} \rho_{g} U_{g}^{2} - \rho_{g} (\alpha + i\kappa U_{g})^{2} \frac{\sin(K_{c}r)}{K_{c}\cos(K_{c}a)} \eta(x, t)$$
$$+ \rho_{g} V_{l} \left[-V_{l} + (\alpha + i\kappa U_{g}) \frac{\cos(K_{c}r)}{\cos(K_{c}a)} \eta(x, t) \right].$$
(52)

By using the asymptotic formulas at the interface (r = a),

$$\cos(K_{\rm c}a) \approx \frac{1}{2} {\rm e}^{{\rm i}K_{\rm c}a}; \quad \sin(K_{\rm c}a) \approx \frac{1}{2{\rm i}} {\rm e}^{{\rm i}K_{\rm c}a}.$$

The gas-pressure equation (52) at the interface can be simplified as

$$P_{g} = \frac{1}{\gamma} \rho_{g} U_{g}^{2} + i \rho_{g} \frac{(\alpha + i\kappa U_{g})^{2}}{K_{c}} \eta + \rho_{g} V_{l} (\alpha + i\kappa U_{g}) \eta.$$
(53)

With the above solutions, the dispersion equation at the interfacial boundary r = a is found, by substituting equations (45), (51), and (53) into equation (36) and using equations (38), (42), (48), and (49), as

$$\frac{\alpha^{2}(\kappa^{2}+l^{2})}{\kappa^{2}-l^{2}} + 2\nu\alpha\kappa^{2}\frac{(\kappa^{2}-l^{2})}{\kappa^{2}-l^{2}} + i\frac{\rho_{g}\kappa}{\rho K_{c}}(i\kappa U_{g}+\alpha)^{2} + \frac{\rho_{g}}{\rho}V_{1}\kappa(i\kappa U_{g}+\alpha) = \frac{\sigma\kappa^{3}}{\rho}.$$
 (54)

6. SOLUTIONS OF THE DISPERSION EQUATION

For ease in obtaining the roots of equation (54), the equation is to be separated into the real and the imaginary parts. By substituting *l* and K_c from equations (47) and (50), and splitting α into the time amplification factor (α_r) and the angular frequency of wave disturbance (α_i), $\alpha = \alpha_r - i\alpha_i$, the dispersion equation is separated into real and imaginary parts as

$$-4\kappa^{2}\nu\alpha_{r} + \alpha_{i}^{2} - \alpha_{r}^{2} - 4v^{2}\kappa^{4} + \frac{1}{2}\frac{\rho_{g}}{\rho}(\kappa U_{g})^{5/2} \times \left(\frac{(\alpha_{i}^{2} + \alpha_{r}^{2})^{1/2} + \alpha_{i}}{\alpha_{i}^{2} + \alpha_{r}^{2}}\right)^{1/2} + 2^{3/2}\kappa^{3}v^{2}\left\{\left[\left(\kappa^{2} + \frac{\alpha_{r}}{v}\right)^{1/2} + \left(\frac{\alpha_{i}}{v}\right)^{2}\right]^{1/2} + \left(\kappa^{2} + \frac{\alpha_{r}}{v}\right)\right\}^{1/2} = \frac{\alpha\kappa^{3}}{\rho} \quad (55)$$

$$4\kappa^{2}\nu\alpha_{i} + 2\alpha_{i}\alpha_{r} + \frac{\rho_{g}}{\rho}V_{1}\kappa^{2}U_{g}$$

$$-2^{3/2}\nu^{2}\kappa^{3}\left\{\left[\left(\kappa^{2} + \frac{\alpha_{r}}{\nu}\right)^{2} + \left(\frac{\alpha_{i}}{\nu}\right)^{2}\right]^{1/2} - \left(\kappa^{2} + \frac{\alpha_{r}}{\nu}\right)\right\}^{1/2}$$

$$-\frac{1}{2}\frac{\rho_{g}}{\rho}(\kappa U_{g})^{5/2}\left(\frac{(\alpha_{i}^{2} + \alpha_{r}^{2})^{1/2} - \alpha_{i}}{\alpha_{i}^{2} + \alpha_{r}^{2}}\right)^{1/2} = 0. \quad (56)$$

For the present interest, the low-viscosity liquid approximation is applicable. The low-viscosity liquid is defined as one for which the following inequality holds [15, 16]:

$$|\alpha| \gg v\kappa^2; \quad |l| \gg \kappa. \tag{57}$$

Then equations (55)–(56) can be simplified and cast into the dimensionless forms in accordance to the following dimensionless variables:

$$\kappa^* = \frac{\kappa \sigma^{3/2}}{\mu^{1/2} \rho_g U_g^{5/2}}; \quad \alpha_r^* = \frac{\alpha_r (\mu \sigma)^{1/2}}{\rho_g U_g^{5/2}}; \quad \alpha_i^* = \frac{\alpha_i (\mu \sigma)^{1/2}}{\rho_g U_g^{5/2}}.$$
(58)

They are

$$\times \left[\frac{((\alpha_{i}^{*})^{2} - (\alpha_{r}^{*})^{2}) + \frac{1}{2} P_{1}(\kappa^{*})^{5/2}}{(\alpha_{i}^{*})^{2} + (\alpha_{r}^{*})^{2})^{1/2} + \alpha_{i}^{*}}{(\alpha_{i}^{*})^{2} + (\alpha_{r}^{*})^{2}} \right]^{1/2} = P_{1}(\kappa^{*})^{3} \quad (59)$$

and

$$2\alpha_{i}^{*}\alpha_{r}^{*} - \frac{1}{2}P_{1}(\kappa^{*})^{5/2} \times \left[\frac{((\alpha_{i}^{*})^{2} + (\alpha_{r}^{*})^{2})^{1/2} - \alpha_{i}^{*}}{(\alpha_{i}^{*})^{2} + (\alpha_{r}^{*})^{2}}\right]^{1/2} = -P_{2}(\kappa^{*})^{2} \quad (60)$$

in which P_1 and P_2 parameters are defined as

$$P_{1} \equiv \frac{\rho_{g} U_{g}^{5/2} \sigma^{-5/2} \mu^{5/2}}{\rho}; \quad P_{2} \equiv \frac{\rho_{g} U_{g} \mu^{2} \sigma^{-2} V_{1}}{\rho}.$$
(61)

It is known that instability occurs when the amplification factor α_r is greater than zero. From the interfacial displacement equation (45), as time goes to infinity, the interfacial wave will have infinite value of amplification, which is a state describing the collapse of the jet. The maximum value of the amplification factor α_r of the wave can be obtained by setting $d\alpha_r^*/d\kappa^* = 0$. Differentiating equations (59), (60) with respect to κ , setting $d\alpha_r^*/d\kappa^* = 0$ and eliminating $d\alpha_r^*/d\kappa^*$ between the resulting equations yields the desired dimensionless form as

$$\begin{bmatrix} 2\alpha_{r}^{*} + \frac{1}{2}(2\alpha_{i}^{*}\alpha_{r}^{*} + P_{2})\left(\frac{\left(\left(\alpha_{i}^{*}\right)^{2} + \left(\alpha_{r}^{*}\right)^{2}\right)^{1/2} + 2\alpha_{i}^{*}}{\left(\alpha_{i}^{*}\right)^{2} + \left(\alpha_{r}^{*}\right)^{2}}\right) \end{bmatrix}$$

$$\times \left[\frac{1}{2}P_{1}(\kappa^{*})^{3} - \frac{5}{2}(\left(\alpha_{r}^{*}\right)^{2} - \left(\alpha_{i}^{*}\right)^{2}\right)\right]$$

$$= \left(\frac{1}{2}P_{2}(\kappa^{*})^{2} + 5\alpha_{i}^{*}\alpha_{r}^{*}\right) \left[2\alpha_{i}^{*} + \frac{1}{2}(P_{1}(\kappa^{*})^{3} + \left(\alpha_{r}^{*}\right)^{2} - \left(\alpha_{i}^{*}\right)^{2}\right) \left(\frac{\left(\left(\alpha_{i}^{*}\right)^{2} + \left(\alpha_{r}^{*}\right)^{2}\right)^{1/2} - 2\alpha_{i}^{*}}{\left(\alpha_{i}^{*}\right)^{2} + \left(\alpha_{r}^{*}\right)^{2}\right)}\right]. \quad (62)$$

By solving equations (59), (60), and (62) simultaneously, we can obtain α_{rm}^* , α_{im}^* , and κ_m^* corresponding to maximum instability of the interfacial wave. It is noted that they are functions of two parameters P_1 and P_2 only. The resulting dimensionless amplification factor α_{rm}^* , dimensionless angular frequency α_{im}^* and dimensionless wavelength $(\kappa_m^*)^{-1}$ are presented in Figs. 2-4. In those figures with $P_2 = 0$, they reduce to the prior solution [13] for the case without mass transfer at the gas-liquid interface. From Fig. 2 it is interesting to see that a blowing $(P_2 > 0)$, say, by evaporation, at the interface acts to enhance the time amplification factor of the disturbance at maximum instability, while the suction

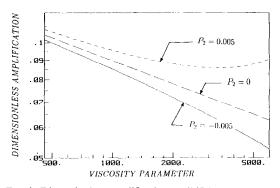


FIG. 2. Dimensionless amplification vs $(1/P_1)$ parameter at different values of parameter.

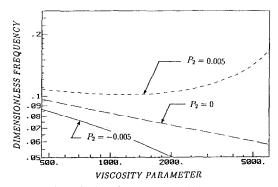


FIG. 3. Dimensionless frequency vs $(1/P_1)$ parameter at different values of diffusion parameter.

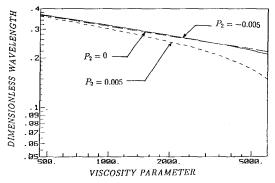


FIG. 4. Dimensionless wavelength vs $(1/P_1)$ parameter at different values of diffusion parameter.

 $(P_2 < 0)$, say, by condensation, acts to reduce the instability. Physically, this appears to be reasonable since a blowing from the interface to gas stream increases the mean axial gas velocity and therefore enhances the instability of the interface while the reverse is true with a suction at the interface. Also, when the surface tension effect increases as compared to the viscous effect (namely, the value of P_1^{-1} increases), the value of the amplification factor decreases whether with or without interfacial mass transfer. Intuitively, the result is correct since surface tension should provide the stability effect. Similar interfacial mass transfer and surface tension effects are found on the disturbance frequency as shown in Fig. 3. However, the effect on the disturbance wavelength is less prevalent (see Fig. 4).

7. PLUME BREAK-OFF LENGTH OF A REACTING SUBMERGED JET

In the design of SCEP (store chemical energy propulsion) for undersea propulsion, a hexafluoride gas (oxidant) is discharged at a choked speed into a combustor filled with liquid lithium (fuel), resulting in a complex reacting submerged jet [1, 2, 4]. Due to the opaqueness of the liquid metal fuel and the metal wall of the combustor, the detailed plume structure of the jet is difficult to measure. To overcome this difficulty, a transparent reacting pair of reactants which have similar reacting characteristics have been chosen to simulate the liquid metal fuel combustion [8]. They injected a sonic hydrochloride gas (oxidant) into an aqueous ammonia solution (fuel). In a series of extensive measurements by varying the ammonia concentration and underexpansion ratio, they discovered that, with the presence of ammonia in the solution, the reacting jet is much less stable than the one without ammonia. In fact the instability caused a break-off of the submerged reacting jet shortly leaving the nozzle to form a detached plume (bubble) as sketched in Fig. 1. It is of interest to see if the results of the present instability analysis can be successfully applied to predict the reported break-off lengths [8].

In the submerged reacting plume, the disturbance on the gas-liquid interface originates at the orifice and its amplitude grows as it propagates downstream. If the plume breaks off, it appears reasonable to assume that it occurs at the axial location where the disturbance reaches its maximum instability. Or, at least, the break-off length can be assumed to be proportional to the distance where the maximum instability occurs. The maximum instability location, which is equivalent to the break-off length here, can be expressed in the following functional form [14]:

$$L_{\rm o} = \frac{C_{\rm o} U_g}{\alpha_{\rm rm}} \left[C_{\rm L} + \ln\left(\left(\frac{\lambda_{\rm m}}{a}\right)^4 \omega^B\right) \right]$$

where

$$\lambda_{\rm m} = \frac{2\pi}{\kappa_{\rm m}}; \quad \omega = \frac{|(\alpha_{\rm rm}^2 + \alpha_{\rm im}^2)^{1/2}|}{(\kappa_{\rm m} U_{\rm g})}$$

and C_{o} , C_{L} , A and B are empirical constants to be determined experimentally. To determine these constants using the break-off length data of HCl(g)– NH₃(aq) system [8], a determination of the blowing velocity, V_{1} , and P_{2} parameter is needed to solve for the maximum time amplification factor α_{rm} , the maximum frequency α_{im} , and the maximum wavelength λ_{m} from equations (59), (60), and (62). For each experimental condition/data, V_{1} is estimated by the simplified theory of mass transfer method (the

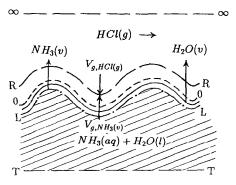


FIG. 5. Control volume and various states at phase change interface with reaction in gas phase.

mass-transfer conductance/driving force concept) based on the work of Spalding (see, for example, [16]). Briefly, by referring to Fig. 5, the blowing velocity is determined from the ammonia gas desorption (evaporation) rate from the aqueous solution. The ammonia gas is assumed to react with HCl gas at the R-R surface according to the following simple stoichiometric reaction:

$$l \text{ kg } (\text{NH}_3)_g(\text{fuel}) + r \text{ kg of } (\text{HCl})_g(\text{oxidant}) \rightarrow$$

$$(1+r) \text{ kg } \text{NH}_4\text{Cl}(\text{product})$$

The usual assumptions of fast chemistry, equal specific heats and Lewis number of unity are made. Also, no fuel or oxidant remains at the R-R surface, only HCl gas is present at the $\infty - \infty$ plane, and NH₃ vapor and minor trace of water vapor are present at the O-O surface. More details of the estimation procedure can be found in ref. [16]. A least-squares fit through fourteen plume data [8] with different operating conditions as utilized to obtain the empirical constants to yield the equation

$$\frac{L_{\rm o}\alpha_{\rm rm}}{U_{\rm g}} = -10^6 \times \ln \left[2.282 \left(\frac{\lambda_{\rm m}}{a} \right)^{0.1533} \omega^{0.0761} \right].$$

The prediction of the break-off plume length based on the above equation is compared in Fig. 6 with all data of more than twenty different experimental conditions. The comparison shows that the trend is correct. Considering the limitation of the linear stability theory, the agreement shown in Fig. 6 is in fact reasonable.

Finally, the result of present analysis shows that evaporation enhances the wave instability. It may explain the experimental findings [8] that periodic plume break-off behavior existed when a HCl gas was injected into an ammonia solution and that a much more stable plume was found when the HCl gas was injected into water without ammonia. This is because in the former, ammonia vapor has to evaporate from the solution to react while in the latter the HCl gas simply dissolved in water like a condensation process.

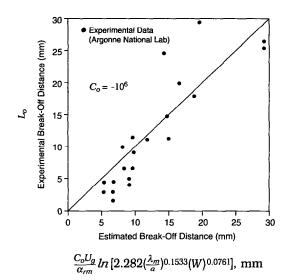


FIG. 6. Break-off point estimation versus experimental data of Cho et al. [8].

8. CONCLUSIONS

The effect of mass transfer on the Kelvin– Helmholtz instability of the gas–liquid interface of a sonic gas jet submerged in a liquid has been analyzed. Solutions have been presented for the dimensionless amplification factor, angular frequency and wavelength corresponding to the maximum instability of the interfacial wave. The results show that the interfacial evaporation or exothermic reaction enhances the wave instability while the condensation or endothermic reaction reduces the instability. The results also elucidate the periodic break-off phenomena observed in reacting submerged jets. Finally, application to the prediction of the break-off length has been made and theoretical predictions are found in satisfactory agreement to experimental data.

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